RHEOLATE[®] HX 6008

Highly Efficient Nonionic Synthetic Associative Thickener (NiSAT) for High Shear-Rate Viscosity Build in Water-Borne Systems

GENERAL INFORMATION

RHEOLATE HX 6008 is a 25% active high-shear (ICI) nonionic synthetic associative thickener (NiSAT) for aqueous applications. It develops high shear viscosity very efficiently with some mid-shear viscosity contribution in the newer very low-VOC demanding acrylic and styrene/acrylic latex systems, without sacrificing flow and leveling. **RHEOLATE HX 6008** also shows improved application properties in alkyd emulsion paints.

RHEOLATE HX 6008 contains very low VOC and is designed for use in latex paints and other waterborne systems where maintaining viscosity at high shear during product application and improved film leveling are required. The product is a pourable and pumpable liquid.

RHEOLATE HX 6008 can be used as a single thickener in small particle size latex systems or in combination with a co-thickener such as RHEOLATE 655 if more mid-shear viscosity is required.

CHEMICAL & PHYSICAL PROPERTIES

Composition	polyether polyurethane resin solution in water
Appearance	opaque Liquid
Active non-volatile	25
content (% by weight)	25
Carrier solvent	100 % water
Specific gravity	1.05
Viscosity (cps)	1,000 - 3,000
VOC	< 0.2 %
(ASTM D 6886-03)	< 0.2 %

These are typical properties not to be used for specification purposes.

APPLICATIONS

 High quality, low VOC latex paints, particularly based on acrylic and styrene acrylic technologies

KEY PROPERTIES

- Very high efficiency
- Compatible in all resin systems and especially efficient with acrylic and styrene acrylic resins
- Excellent balance of sag and leveling
- Outstanding flow and leveling
- Superior spatter resistance
- Easy to use

INCORPORATION

RHEOLATE HX 6008 can be used as supplied or, if necessary, further diluted with water. Addition can take place at any time during the manufacturing process but incorporation into the mill base before letdown is recommended. **RHEOLATE HX 6008** additive can be combined with other associative rheological additives, clay based thickeners or cellulosic thickeners for higher package viscosity.

RHEOLATE HX 6008 is an associative rheological additive and is generally more efficient as the particle size of the latex decreases. It is important to assess the effectiveness of **RHEOLATE HX 6008** in the complete system, as performance is also affected by other raw material ingredients. Details of the associative nature of nonionic synthetic associative thickeners can be found in the Elementis Specialties RHEOLOGY HANDBOOK.

LEVELS OF USE

Typical use levels of **RHEOLATE HX 6008** are 0.1 % to 1.5 % (thickener solids weight) on total system weight.

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HEALTH AND SAFETY

Before using this product please consult our Safety Data Sheet (SDS) for information on safe handling and storage. The SDS can be found on the company website.

STORAGE RECOMMENDATIONS

RHEOLATE HX 6008 should be kept above 4 °C (40 °F).In the event of accidental freezing, thaw gently, spread a portion between glass slides and examine for granules. If found, do not use.

SHELF LIFE

RHEOLATE HX 6008 has a shelf life of 2 (two) years from date of manufacture.

QUALITY ASSURANCE

Since 1992 the company is a holder of the ISO 9001 / ISO 9002 certificates, which guarantees that all operations are conducted according to the stipulated standards.

NOTE: The information herein is currently believed to be accurate. We do not guarantee its accuracy. Purchasers shall not rely on statements herein when purchasing any products. Purchasers should make their own investigations to determine if such products are suitable for a particular use. The products discussed are sold without warranty, express or implied, including a warranty of merchantability and fitness for use. Purchasers will be subject to a separate agreement which will not incorporate this document.

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